





**D212-725-1-063 STIFFENER**  
(MAKE FROM D212-725-1-063F FLAT PATTERN)

- NOTES:**  
1) MATERIAL: MAKE FROM D212-725-1-063F FLAT PATTERN  
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 0.05 lbs

**RELEASED**  
2011-08-25  
*[Signature]*

A	NEW ISSUE		RF	11.02.24
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4350	SHEET 1 OF 6	
APPROVED		TITLE	SCALE	
DE APPR.		STIFFENER	NTS	
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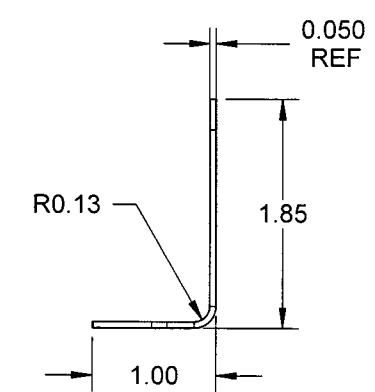
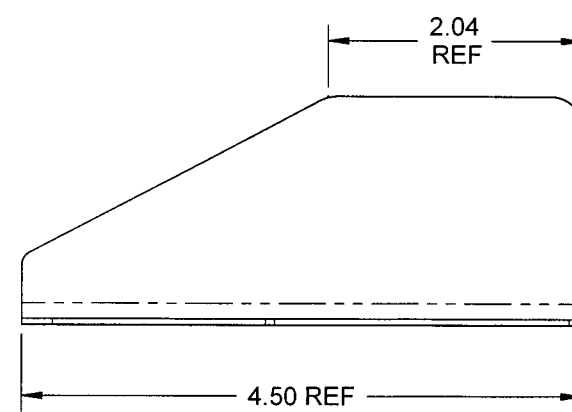
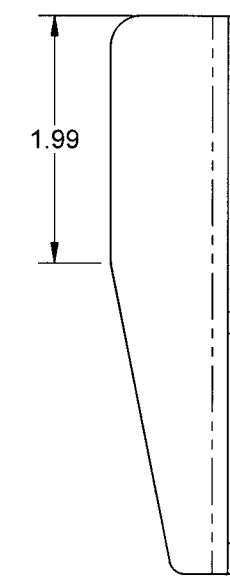
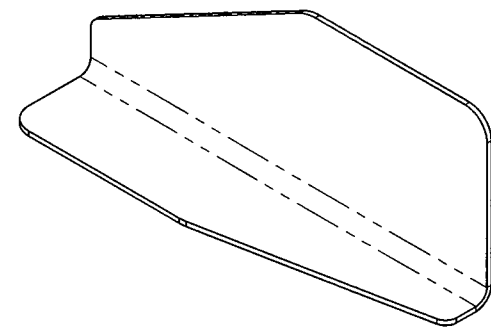
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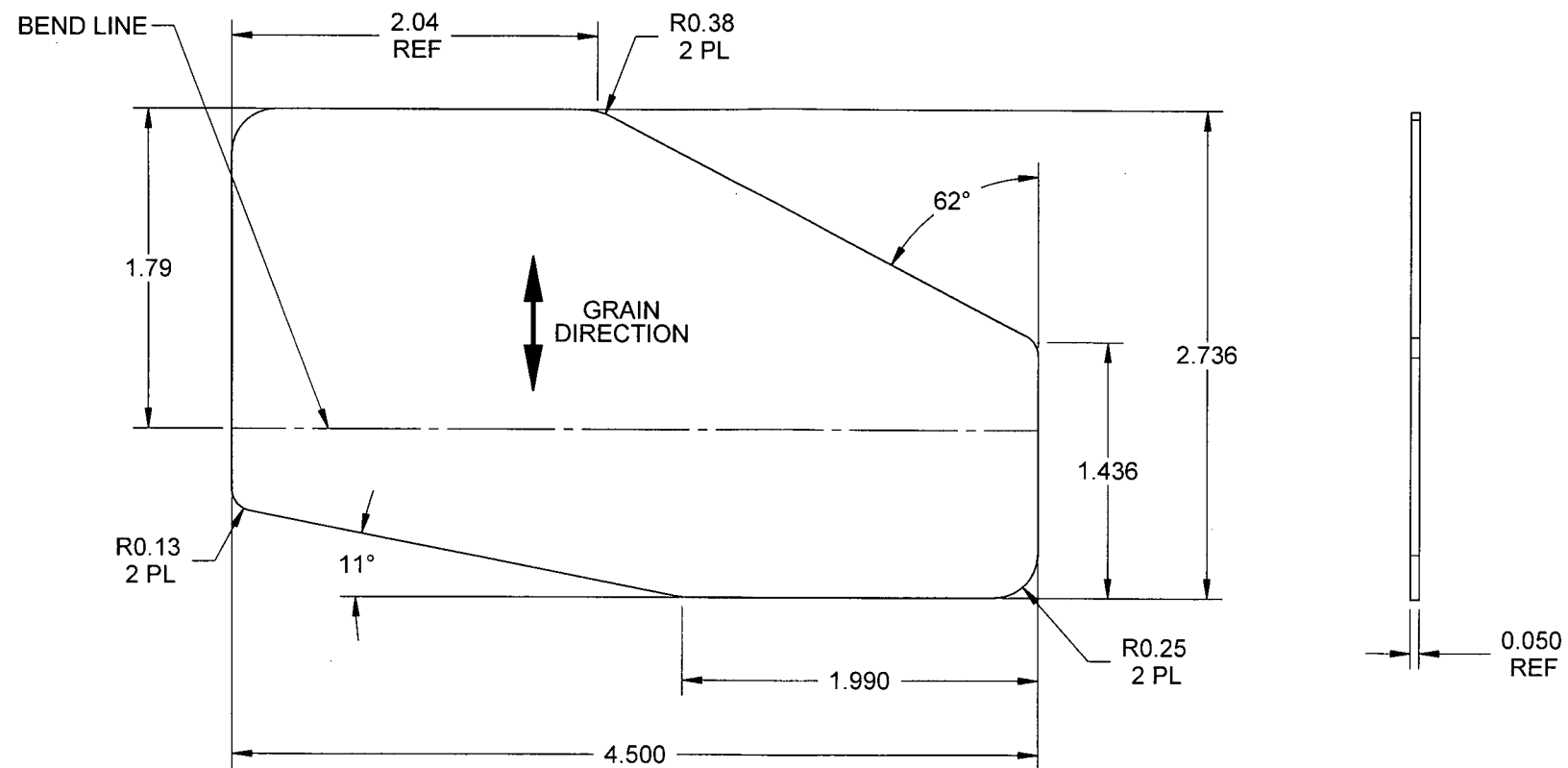
**D212-725-1-064 STIFFENER**  
(MAKE FROM D212-725-1-063F FLAT PATTERN)

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2011-08-25

- NOTES:**
- 1) MATERIAL: MAKE FROM D212-725-1-063F FLAT PATTERN
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: 0.05 lbs

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MFG. APPR.		<b>D4350</b>	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		<b>STIFFENER</b>	NTS
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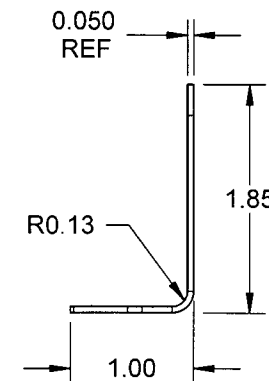
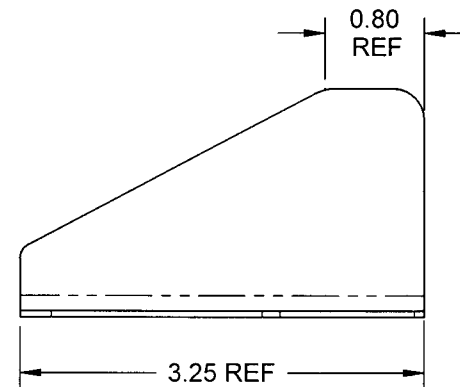
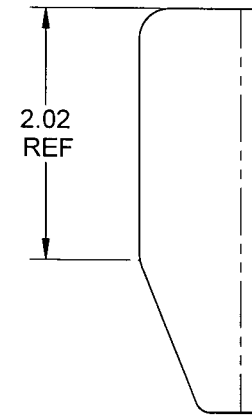
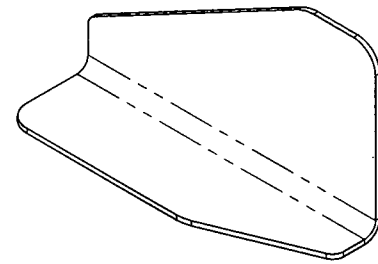
**D212-725-1-063F FLAT PATTERN**

**NOTES:**

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.050 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037  
OR ASTM B209  
REF DART SPEC. M2024T3S0.050
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

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MFG. APPR.	<i>[Signature]</i>	D4350	SHEET 3 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	STIFFENER	NTS
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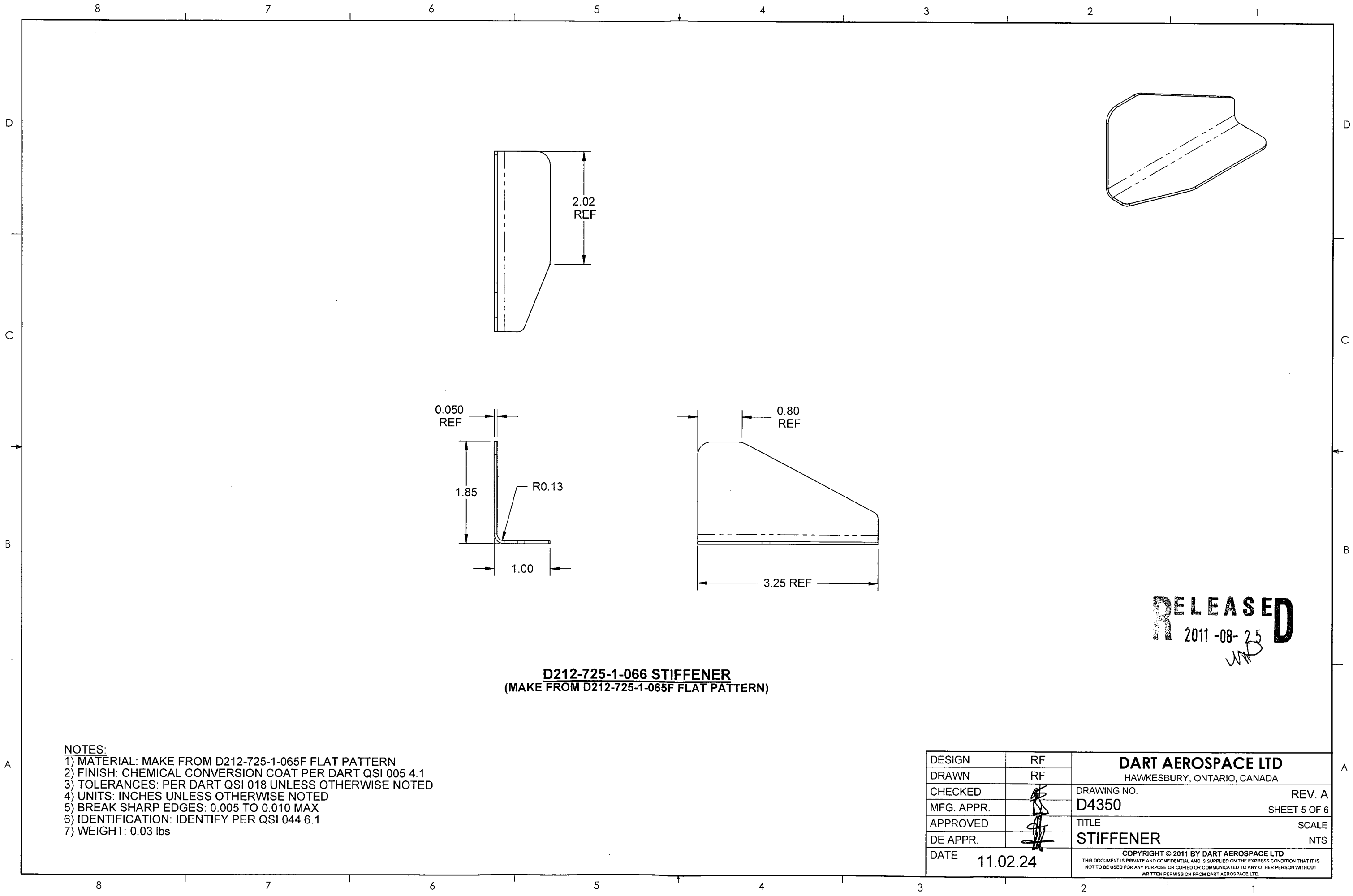
**D212-725-1-065 STIFFENER**  
(MAKE FROM D212-725-1-065F FLAT PATTERN)

**NOTES:**

- 1) MATERIAL: MAKE FROM D212-725-1-065F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.03 lbs

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MFG. APPR.	<i>[Signature]</i>	SHEET 4 OF 6	
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DATE	11.02.24		

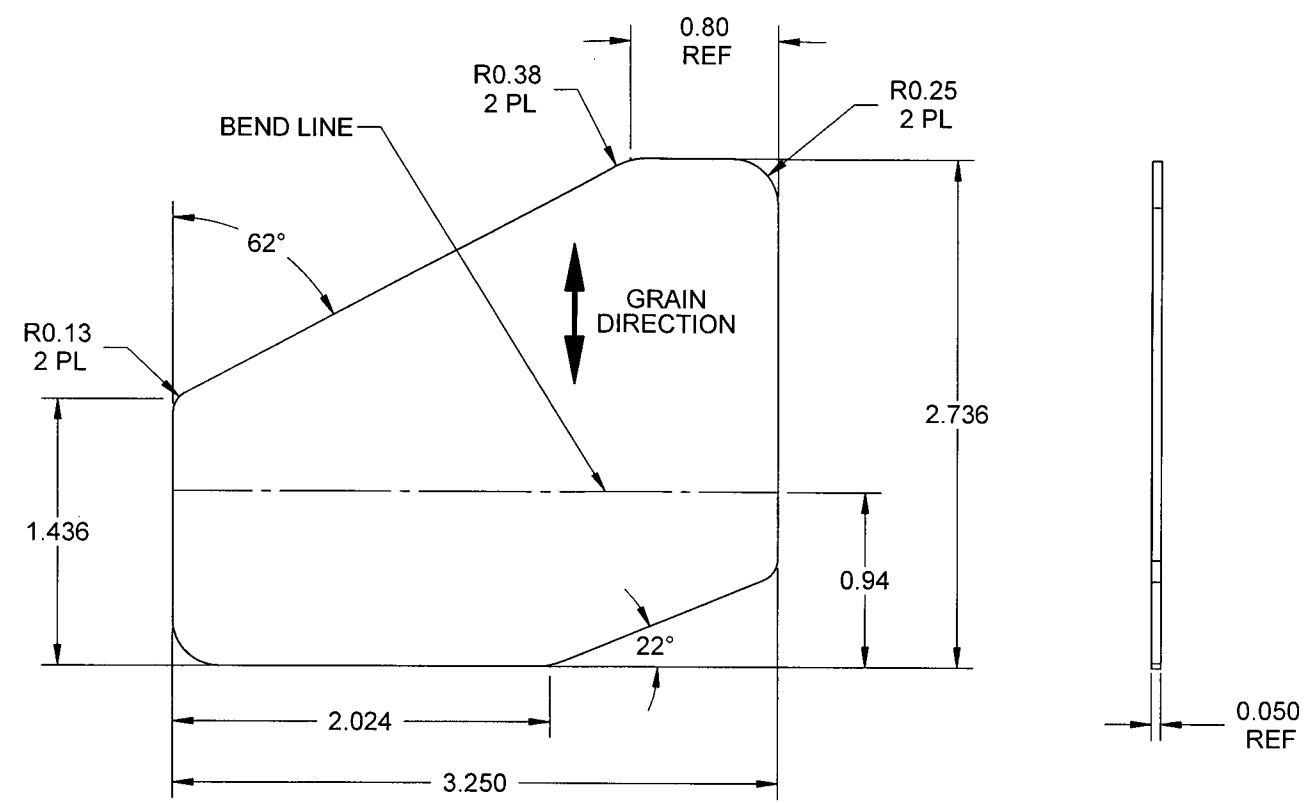


**D212-725-1-066 STIFFENER**  
(MAKE FROM D212-725-1-065F FLAT PATTERN)

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2011-08-25  
*WMD*

- NOTES:  
1) MATERIAL: MAKE FROM D212-725-1-065F FLAT PATTERN  
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 0.03 lbs

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MFG. APPR.	<i>[Signature]</i>	<b>D4350</b> SHEET 5 OF 6
APPROVED	<i>[Signature]</i>	TITLE SCALE
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**D212-725-1-065F FLAT PATTERN**

**NOTES:**

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.050 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037  
OR ASTM B209  
REF DART SPEC. M2024T3S0.050
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

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2011-08-25

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MFG. APPR.	<i>[Signature]</i>	<b>D4350</b>	SHEET 6 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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